

### PRODUCT' SPECIFICATION

SK H2O protec expansion waterstop series AM according to DIN 7865, part 1 and 2 is a permanently flexible profile with middle tube made of elastomer, SBR or EPDM, that is used to seal construction joints in waterproof concrete structures with high water pressures.

## Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- suitable for water pressure and large settlings
- resistant to all natural media acting aggressively to concrete
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- resistant to bitumen
- supply of systems for easy handling on site
- vulcanizable by using butt joints on site

#### **Application**

- joint sealing in concrete structures
- expansion joint sealing system for in-situ concrete

#### Typical structures

- commercial buildings, cellars, bridges, trough and bridge constructions
- rail tunnels and road tunnels
- water construction plants

Page 1/5 Version 02-2018



Standards / Directives

- DIN 18197
- DIN 7865, part 2
- WU-Directives DAfStb
- ZTV-ING, Riz-Ing
- Vulcanizing instructions

Test certificate / Approvals

- latest manufacturer's test certificate
- certificate of conformity DIN 7865
- external monitoring by MPA NRW
- internal monitoring

#### PRODUCT DATA

Material

- SBR elastomer (styrene butadiene rubber)
- EPDM elastomer (ethylene-propylene-diene monomer)

Colour

black

**Packaging** 

supplied as standard rolls (25 m), pre-cut parts and systems

Page 2 / 5 Version 02-2018

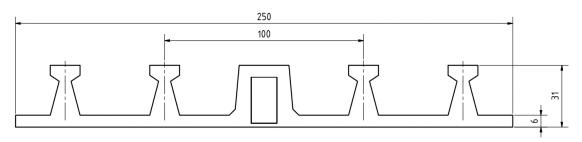


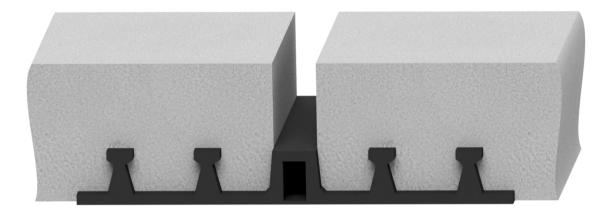
MECHANICAL PROPERTIES according to DIN 7865, Part 2		
Shore A hardness	$62 \pm 5$	
Tear strength	≥ 10 MPa	
Elongation at break	≥ 380 %	
Compression set	168h / 23°C ≤ 20% 24h / 70°C ≤ 35%	
Tear propagation resistance	≥ 8 kN/m	
Performance after heat ageing	Shore A hardness change $\leq 8$ Tear strength $\geq 9$ MPa Elongation at break $\geq 300\%$	
Low temperature performance	≤ 90 Shore A	
Tension set	≤ 20%	
Performance after conditioning in hot bitumen	Residual deformation $< 20\%$ Tear strength $\ge 7$ MPa Elongation at break $\ge 300\%$	
Performance after ozone ageing	No cracks	

Page **3** / **5** Version 02-2018

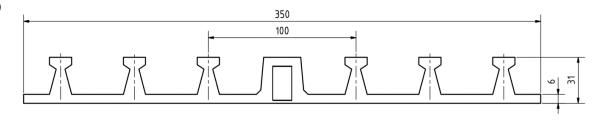


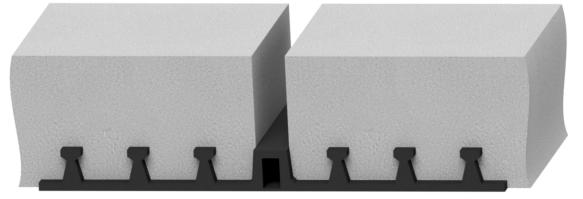






AM 350



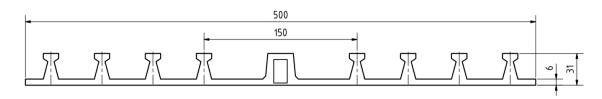


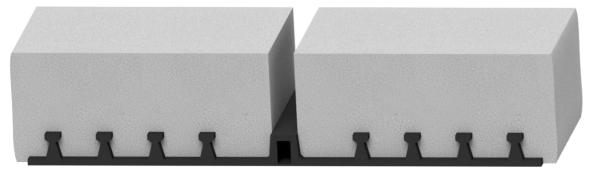
All dimensions in mm

Page 4 / 5 Version 02-2018









All dimensions in mm

Page **5** / **5** Version 02-2018