

## PRODUCT' SPECIFICATION

SK H2O protec expansion waterstop series D according to DIN 18541, part 1 and 2, is a permanently flexible sealing profile with middle tube made of thermoplastic polymer, PVC-P or PVC-NBR, that is used to seal expansion joints in waterproof concrete structures with high water pressures.

# Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- suitable for water pressure and large settlings
- resistant to all natural media acting aggressively to concrete (if applicable)
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- standard resistant
- supply of systems for easy handling on site
- weldable by using butt joints on site

#### **Application**

- joint sealing in concrete structures
- expansion joint sealing system for in-situ concrete

#### Typical structures

• commercial buildings, cellars, underground car parks

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Standards / Directives

- DIN 18197
- DIN 18541, part 1 and 2
- WU- Directives DAfStb
- Welding instructions

Test certificate / Approvals

- latest manufacturer's test certificate
- certificate of conformity DIN 18541
- external monitoring by MPA NRW
- internal monitoring

#### PRODUCT DATA

Material

- PVC-P (Polyvinyl chloride with plasticizer / P: plasticized)
- PVC-NBR (Polyvinyl chloride Nitrile butadiene rubber)

Colour

black

**Packaging** 

supplied as standard rolls (25 m), pre-cuts and systems

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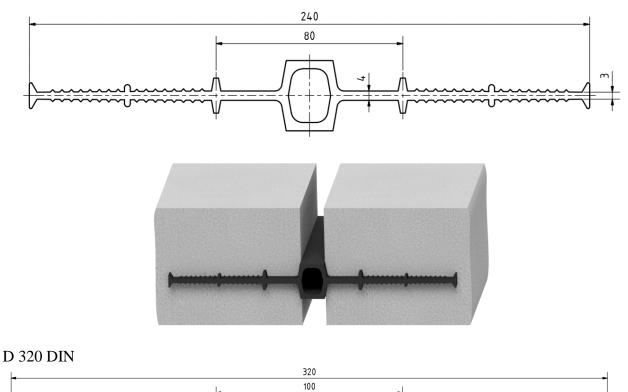


| MECHANICAL PROPERTIES according to DIN 18541, part 2                  |  |
|---|--|
| Shore A hardness  | 67 ± 5   |
| Tensile strength  | ≥ 10 MPa   |
| Elongation at break   | ≥ 350 %  |
| Tear propagation resistance   | ≥ 12 kN/m  |
| Low temperature performance   | Elongation at break at -20°C ≥ 200%  |
| Performance after weathering  | Tensile strength $\leq 20\%$<br>Elongation at break $\leq 20\%$<br>Modulus of elasticity $\leq 50\%$ |
| valid change of average values relative to the initial value          |  |
| Performance of the weld at shear test<br>short-term joining factor fz | break outside of weld ≥ 0,6  |
| Fire behaviour  | class E  |
| Performance after storage in bitumen                                  | Tensile strength < 20% Elongation at break < 20% Modulus of elasticity < 50%                         |

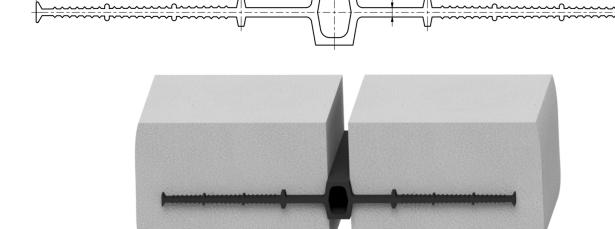
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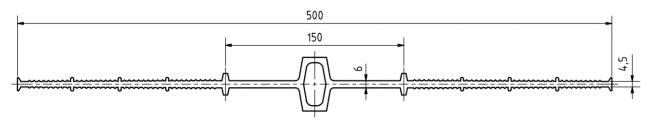
All dimensions in mm

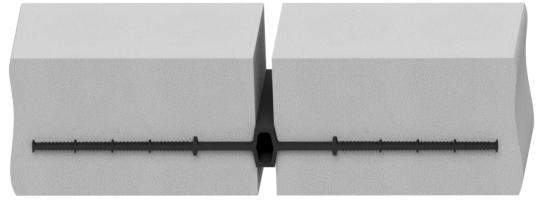
D 240 DIN & D 320 DIN according to DIN 18541, part 1 and 2

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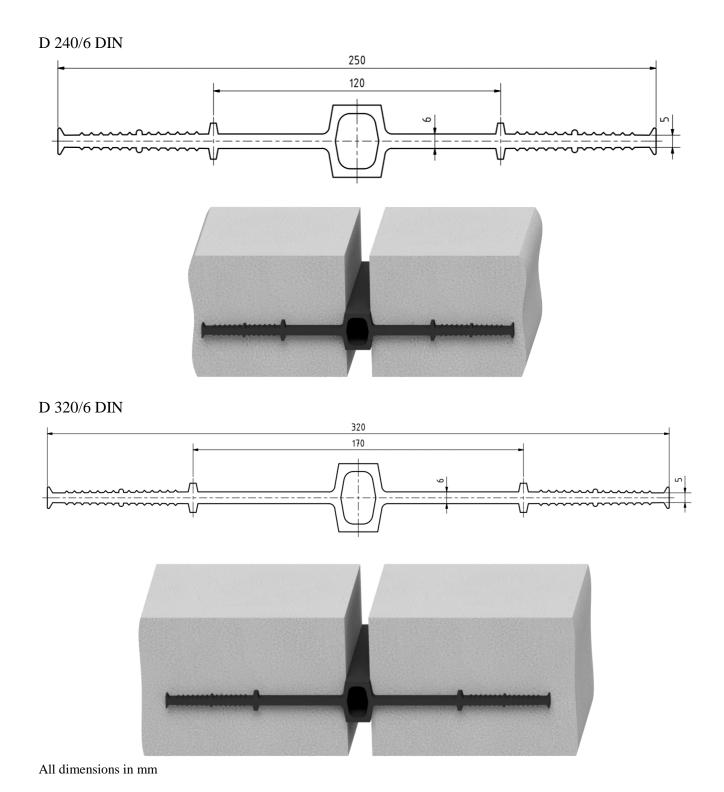


All dimensions in mm

■ D 500 DIN according to DIN 18541, part 1 and 2

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D 240/6 DIN & D 320/6 DIN according to DIN 18541, part 2

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